

- SAE Hex Clamp Bolt Chart -Suggested Torque (ft/lbs)\*

<b>Bolt Size</b>	<b>Grade 2</b>	<b>Grade 3</b>	<b>Grade 5</b>	<b>Grade 6</b>	<b>Grade 8</b>
1/4" -20	5	7	9	10	12
5/16" - 18	12	13	15	22	25
3/8" - 16	20	22	25	30	37
7/16" - 14	30	35	40	50	60
1/2" - 13	42	50	60	80	92
9/16" - 12	55	72	88	114	132
5/8" - 11	88	96	120	164	180
3/4" - 10	130	196	215	266	345
7/8" - 9	190	276	320	456	490
1" - 8	312	405	466	655	725

\* Your use of this information acknowledges your total acceptance of responsibility for results. Values may change if lubricants are used.